

KD Combi Turntable

For turning loose or strapped/foiled products to the right and left or for joining or separating 2 individual product flows.



Technical Specifications

Drive		Rotary plate, Servo drive Conveyor belt, frequency controlled Size setting, Servo drive
Control		Programmable Logic Controller „Siemens S7“
Total Width		680 mm
Total length		965 mm (incl. control cabinet)
Total height		1070 – 1130 mm
Inlet height		850 – 900 mm (standard) 850 – 950 mm (option)
Outlet height		850 – 900 mm (standard) 850 – 950 mm (option)
Weight		200 kg
Product length		170 – 420 mm
Product width		130 – 330 mm
Product height		30 – 330 mm
Cycle speed	max.	24 cycles/min. (simple 90° turning) max. 30 cycles/min. (merging of 2 incoming onto 1 outgoing line)
Conveyor belt speed		30 m/min. (standard) 10-42 m/min. (option)
Power	max.	2 kW
Voltage		230/400 V / N / PE, 3 Phasen, 50 Hz
Fuse		3 x 16 A slow-blow fuse
Air pressure		6 bar
Air consumption	max.	0,18 Nm ³ /min.
Noise		< 70 dB (A) according to DIN 45635 part 1
Option		The control cabinet can be positioned separately to enable the use all 4 sides for in- or outlet.

Safety ensured due to safety tunnels at all in- and outlets! (not depicted)

